



719-301 (EURO) 719-302 (GB)

Euro Shearers Grinder



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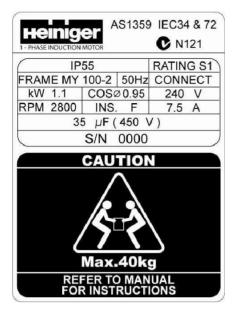
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1. General information



1.1 Motor specification sticker



1.2 Intended use



The Heiniger Acutecc Shearers Grinder is designed for sharpening combs and cutters for use on mechanical shearing handpieces.

It is to be used in conjunction with other equipment designed for this sharpening process. All other uses are expressly prohibited.

1.3 Contact addresses

Heiniger Ltd

Industrieweg 8

PO Box CH-3360

Herzogenbuchsee Switzerland

T: +41 (0)62 956 92 00

F: +41 (0)62 956 92 81

E: kontact@heiniger. com

W: www.heiniger.com

Heiniger Australia PTY LTD

5A Tayet Link

Bibra Lake WA 6163

T: +61 (0)8 9434 0000

F: +61 (0)8 9434 0011

E: mail@heiniger.com.au W: www.heiniger.com.au

2. Safety regulations

2.1 Essential operator skills



The owner/manager of the grinder has an obligation to ensure that the operator is competent to use the grinder.

Operating the grinder safely only makes small demands of the operator. However, it is essential that they are observed and carried out.

The operator must have read and understood the manual or have been instructed in the operation of the grinder by a skilled person and have had the potential dangers pointed out to him. The operator shall be able to demonstrate an understanding of the grinder controls and the hazards associated with the grinder.

It is an offence to operate the grinder without the Euro guards fitted and in proper working order.

2.2 Proper use



HEINIGER Australia has fitted this grinder with safety devices in accordance with relevant regulations to protect the operator during use.

Should these safety devices become inoperable for any reason it is the responsibility of the owner to ensure that it is repaired before further use.

The proper use of the grinder is described in 9. Grinder operating instructions

The proper set up of the grinder is described on the wall chart that is supplied with this grinder and in this manual at **9**. **Grinder operating instructions**.

The details in 3. Technical Data, count as mandatory operating limits and ratings.

2.3 Power supply connections



The voltage specified on the makers sticker and in this manual and that of the local power supply must match. The grinder may only be connected to an AC power supply. In the event that the grinder is operated from a generator, the supply voltage must not exceed that specified on the motor specification sticker.

Never plug the grinder into damaged sockets.

Observe the relevant regulations applicable in your country.

Completely unroll the power cable before plugging in.

Maintenance and cleaning of the grinder should only be carried out when the grinder is not plugged in. When this is not practicable, greater care needs to be taken with the grinder.

2.4 Further measures for avoiding accidents



- The operating instructions must be kept safely and accessible at all times.
- The disc guards must remain in place at all times unless the grinder must be unplugged from the power source.
- Never use the grinder on an unsafe or unstable stand, pedestal or bench.
- Never use the arinder with loose fitting clothing
- Always ensure adequate working room around the grinder.
- Unauthorized persons are not permitted to use the grinder.
- Unauthorized persons are not permitted in the vicinity of the grinder when it is being operated or maintenance is being carried out.
- Never leave the grinder until it has completely stopped.
- Ensure that the power cord is suspended to avoid accidents.
- Never leave the grinder unsupervised when connected to the power
- Avoid kinks and tight coils in the cable when storing, this can damage the cable.
- Store the grinder in a dry undercover area when not in use.
- Avoid getting electrical components of the grinder wet
 - Never use a grinder or any part of a grinder, i.e. discs, pendulum when it is worn or damaged.

Any damage or failure to the grinder which may constitute a risk to the health and safety of any person shall be immediately reported by the operator to the owner/manager who shall take appropriate action.

Examples of the type of damage, which would constitute such a risk include:

- Frayed or damage insulation on electrical wiring.
- Failure or wear of any control or component, i.e. switch, discs or pendulum.
- Damaged or loose fasteners, nuts, bolts, etc.
- Discs that are damaged in any way.
- Incorrectly or badly set emeries.
 - Missing or damaged guards.

2.5 Residual dangers

Should dangers and hazards occur during operation of the grinder that are not directly related to grinding, we request that you inform Heiniger of this. This also applies to a technical failure that causes a hazard.

2.6 Information symbols



Warning

Indicates a potentially dangerous situation. If preventative action is not taken death or very serious injury could result.



Warning

Indicates a potentially dangerous situation. Take preventative action.



Note

Note, non-compliance with which can lead to operating malfunctions or damage.



Warning

Eve protection must be worn.



Warning

Hearing protection must be worn.



Illustration

This symbol, together with its number, refers to the relevant illustration at the end of the manual.

3. Technical data

3.1 Technical data

Designation Shearing Grinder Model Acutecc Euro Grinder

RPM 2800 r.p.m.
Volts 240V
kW 1.1 kW
Amps 7.5 A
Hz 50 Hz
Duty S2

Dimensions (operational) H 770mm L 400mm W 430mm Dimensions (folded down) H 480mm L 400mm W 430mm Motor shaft 1" (BSW or UNC, RH & LH)

Weight (operational) 40 kg Weight (shipping) 62 kg

3.2 Thermal overload

The grinder motor is fitted with an internal thermal overload; if the motor overheats this will automatically shut the motor off.

If this happens the red indicator light in the switch will remain on.



Note: If the grinder motor stops due to overheating, turn the motor off at the switch, failure to do so will result in an unexpected start when the thermal overload has cooled sufficiently.

3.3 Equipment Items

Discs Clamp plate
Pendulum Bolt set

Safety Glasses Grinding wall chart
Spanner Acutecc Hollow Gauge
Ear plugs Operators manual

Grinding radius gauge

3.4 Component list

Electric motor
 Motor cover
 Motor side cover
 Foot
 Switch plate
 Switch
 Telescopic tube
 Cross arm collet
 Cross arm tube nut
 Disc collar
 Disc nut
 Disc collar
 Disc nut
 Disc nu

10. Pendulum hook
11. Pendulum hook tube nut
12. Pendulum hook collet
13. Cross arm
24. Handle
25. Disc
26. Clamp plate
27. Bolt set

14. Spanner

Note: 12. Component illustration is at the end of the manual.

3.5 Spare parts list

Part	Part number		Spare part illu
Disc set	719-010		8
Electric motor	719-311		4
Spanner	719-318		7
Euro guard	719-061		6
Foot	719-323		1
Pendulum hook set 7	19-324	2	
Cross arm set	719-325		3
Switch	719-328		5
Handle	719-062		9

Note: 13. Spare parts illustration is at the end of the manual.





3.6 Discs & Pendulum

The special light weight aluminium alloy discs and pendulum are precision tools and when used in conjunction with this manual give the best possible edge on your gear. With care they will provide you with years of service.

To protect the pendulum, always store and transport it in the supplied case, use it only as instructed in this manual.

It is essential that the discs are not subject to abuse or neglect. Damage may occur that will render the discs unusable.

Note: The discs may be hazardous if used in a damaged condition.

If discs become damaged they must be replaced.

Use only genuine replacement discs.

The discs are fitted to the grinder when dispatched and are protected by the Euro guard. This is the best way to protect the discs when transporting.

When not fitted to the grinder the discs should be bolted to the clamp plate and protected from knocks or being dropped.

Do not drop the discs or lean them against a wall.

Do not subject discs to rapid and extreme changes in temperature.

Do not use levering or striking tools to remove discs from the grinder.

Do not use excessive force to remove the discs from the grinder.

Do not use excessive force or tools to remove emery and glue from the disc.

Do not over tighten the bolt when setting emeries to the discs.

Do not damage the mounting shoulder on the rear of the disc.

Assemble and run the grinder as per this manual when received to ensure you have received it in good condition. See **5. Accepting delivery** & **8.2 Fitting the discs onto the grinder**



4. Guarantee

4.1 Introduction

Your HEINIGER Acutecc Euro Grinder was made by one of Australia's best known shearing equipment manufacturers.

The HEINIGER name has been synonymous with quality manufactured shearing equipment for 60 years. That is your best guarantee.

Your HEINIGER Acutecc Euro Grinder was manufactured specifically to sharpen sheep shearing combs and cutters.

With a minimal amount of care, your HEINIGER Acutecc Euro Grinder will provide you with years of excellent service.

4.2 Guarantee period

A global warranty covers your HEINIGER Acutecc Euro Grinder against faulty materials and workmanship for 1 year from the date of purchase. HEINIGER dealers in more than 36 countries will honour this warranty. Ensure that the warranty card at the back of this manual is completed and returned to effect warranty period.

4.3 Guarantee conditions

Grinder discs and clamp plate are not covered under this warranty, neither are damage due to improper treatment or lack of due care, accidents, normal wear or claims for subsequent damages.

Servicing by personnel not specifically authorized by HEINIGER renders the warranty null and void.

To be valid the warranty certificate must be completed, signed by the HEINIGER dealer and bear the date of purchase.

In case of a warranty claim, the original invoice must be presented along with the grinder.

Notify your HEINIGER dealer immediately you have a problem.

> HEINIGER dealers are responsible for any additional warranty they may give.

This warranty is subject to the regulations in force in the countries concerned.

5. Accepting delivery

All units are transported at the owner's risk.

Before accepting delivery, thoroughly inspect the Grinder for damage.

If any has occurred you should note the nature and extent of the damage in view of any insurance claim you may wish to make.

Whilst all care is taken during manufacture and by our agents to ensure your grinder arrives in perfect working order and condition, damage occurring during transit or faulty operation resulting from damage occurring during transit will not be covered by our warranty.

The following areas should be checked carefully:

The Euro guards; they should be located securely in place.

Electrical components, Discs and clamp plate, Pendulum.

6. Transporting

The grinder is supplied in a case; it is advisable to transport the grinder in this case whenever practicable.

When moving the grinder in the case use only two adults or a suitable trolley. When lifting the case use the case handles.

It is essential that the discs are protected in transit. If the discs are fitted to the grinder whilst in transit they are protected by the Euro guards.

Lower the cross arm during transit.

If the grinder is to be transported not in the case, ensure that it cannot tip or slide.





Note: Do not attempt to start the grinder unless this manual has been fully read and understood.

Before starting the grinder ensure that the disc nuts are tight.

The on/off switch for the grinder is located on the front of the motor housing.

Ensure that the switch is in the off (up) position before connecting the grinder to a power source.

Do not start the grinder unless the Euro guards are fitted and you are wearing safety glasses.

Do not attempt to grind until the grinder is at full speed.

8. Assembly

8.1 Assembly

The Euro grinder is dispatched fully assembled, however it must be set up before being used for grinding, for full setup instructions refer to **9. Grinder operating instructions** *Note:* The voltage specified on the grinder and that of the local power supply must match. The grinder may only be connected to an AC power supply.

In the event that the grinder is operated from a generator, the power supply must not exceed that specified on the grinder.

Note: When removing the grinder from the case use two adults and lift the grinder as illustrated.

Loosen the two Cross arm tube nuts (9.) and lift the Cross arm (13.) to its full height. Retighten the tube nuts while holding the Cross arm at its full height.

8.2 Euro guards

The Euro grinder is fitted with guards enclosing the discs to protect the user during use. See 2.2 Proper use & 2.4 Further measures for avoiding accidents.

The Euro guards must remain in place at all times unless performing maintenance. It is necessary to remove the outer part of the Euro guard to remove and refit the discs. The outer part of the Euro guard is secured with three screws & nuts. When refitting the Euro guards always use all three screws & nuts, tightened securely.

8.3 Fitting the discs onto the grinder

Note: Unplug the grinder from power before proceeding. The outer Euro guard on either side must be removed to remove or fit a disc. The thread on the left-hand shaft is left-handed. Always use the washer.

- 8.3.1 Slide the disc onto the shaft of the grinder, ensuring the collar on the shaft and the disc are free from dirt, dust or any other foreign matter, tighten the disc nut.
- 8.3.2 Once both discs are fitted and tightened, check by placing a flat hand onto each disc and try to move the discs in opposite directions. If either disc moves on the shaft the nuts are not tight. Re-tighten and check again. Always refit the Euro guards.

Note: The discs fitted to the grinder have been individually checked for balance. It must be noted that it is possible for the glue and/or the emery to throw the balance off, see 11.

Troubleshooting

9. Grinder operating instructions

Includes: Grinder setup, Grinding technique & using the Heiniger variable handle adjustable pendulum



Warning:

Always ensure that the Euro guards are securely fitted before setting up and using the grinder.

Ensure the emeries are stuck to the disc and have no air bubbles between the emery and disc.



Ensure you have cut the excess emery from the disc leaving the edge smooth. Always wear protective goggles and ear protection.

Ensure the disc nuts are tight.

The on/off switch for the grinder is located on the front of the motor housing.

Ensure that the switch is in the off (up) position before connecting the grinder to a power source.

When the grinder is running do not allow anything to come into contact with any part of the discs.

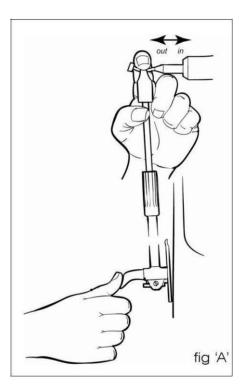
Do not attempt to grind until the grinder is at full speed.

Note: Before setting up the grinder, ensure that the cross arm has been lifted to its full height and the tube nuts are locked.

9.1 Setting up or adjusting the grinder to grind combs

With grinder turned off and the pendulum with a comb in place hanging from the pendulum hook, push the pendulum towards the grinding disc. Adjust the pendulum hook in or out so the heel of the comb hits the grinding disc first.

As the heel of the comb touches the grinding disc, adjust the pendulum hook in or out to make the tip or ball of the comb to be 1.5mm (or a match thickness) away from the grinding disc. The grinder is now set (see fig 'A').

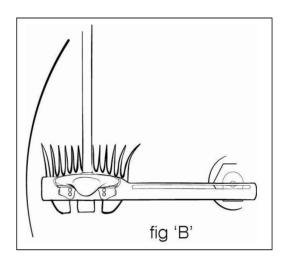


9.2 Setting the length of the pendulum for combs

Remove the comb from the pendulum. With the grinder turned off, hang the pendulum on the pendulum hook. Place the Heiniger grinding gauge on the pendulum comb pins making sure that the smallest end of the grinding gauge is nearest the grinder shaft (see fig 'B'). Then put your comb on the comb pins.

Place the comb on the disc where you will finish your grind, we suggest towards the outside of the disc with no teeth being off the disc (see fig 'B'), then adjust the length of the pendulum up or down until the long red line on the gauge runs through the centre of the motor shaft (see fig 'B'). Then tighten the pendulum tube

nut. Remove the comb and the grinding gauge from the pendulum. The pendulum length is now set.

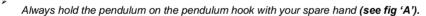


9.3 Grinding combs on the disc

Holding your pendulum with the knuckle of your index finger directly under your thumb, (see fig 'C') land your comb onto the disc. Using very firm pressure grind from side to side taking the outside three teeth of the comb past the edge of the disc, then grind as far to the very centre of the disc as possible, (see fig 'D'). On a Heiniger grinder, grind towards the grinder shaft until your comb touches the washer.

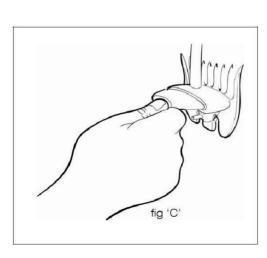
Move the comb side to side from three teeth off the disc to the centre with very firm even pressure until the comb is sharp. Then on the last stroke move from the inside of the disc to the outside, where you set the length of the pendulum (see fig 'B'), and remove the comb from the disc.

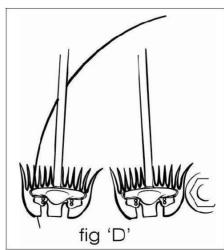
Note:



- Use all the paper (see fig 'D').
- Take three teeth of the disc (see fig 'D').
- Use very firm even pressure.

On the last stroke, grind from the centre to the outside edge, where you set the length of the pendulum (see fig 'B'), and not off the disc.

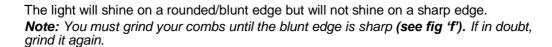




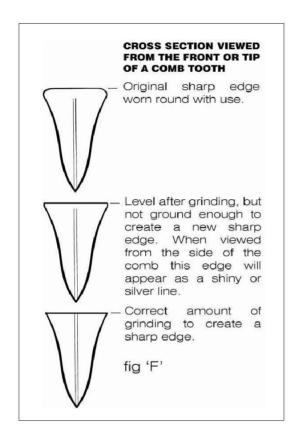
9.4 When is the comb sharp?

The whole surface of the comb must be ground, especially where the cutter has been cutting on the teeth. With good light, look carefully at the cutting edges of the teeth and make sure there are no shiny or silver lines on the cutting edges of the tooth once you have ground because these are blunt edges (see fig 'G').







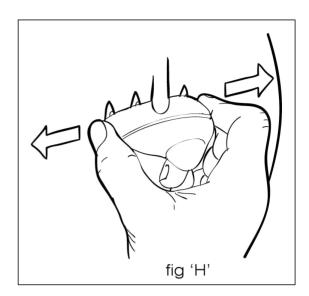


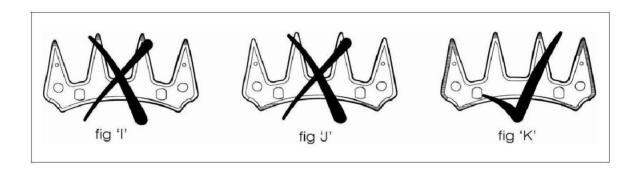


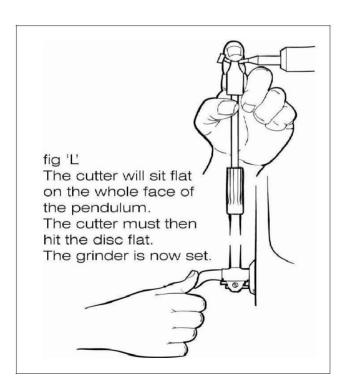
9.5 Setting up or adjusting the grinder to grind cutters

With the grinder turned off, hang the pendulum from the pendulum hook. Fit the cutter to the cutter pins and lightly slide the cutter over the disc a couple of times using the grinding action (see fig 'H').

If the pendulum hook is too far in the cutter will be rubbing on the tip (see fig 'l'), if the pendulum hook is too far out, the cutter will rub on the heel (see fig 'J'). Adjust the pendulum hook until the cutter rubs on both the tip and heel (see fig 'K').







9.6 Setting the length of the pendulum for cutters

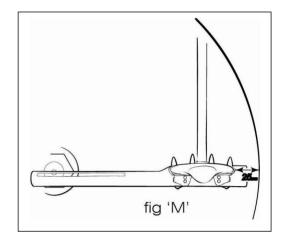
Remove the cutter from the pendulum. With the grinder turned off, hang the pendulum on the grinder pendulum hook. Place the Heiniger grinding gauge on the cutter pins making sure the smallest end of the Heiniger grinding gauge is near the grinder shaft (see fig 'M'). Place the cutter on the cutter pins on top of the grinding gauge. Place the cutter on the disc where you will finish your grind, we suggest 25mm in from the outside of the disc (see fig 'M'), then adjust the length of the pendulum up or down until the long red line on the gauge runs through the centre of the motor shaft (see fig 'M'). Then tighten the pendulum tube nut. Remove the cutter and the grinding gauge from the pendulum. The pendulum length is now set.

Grinding cutters on the disc

Holding the pendulum with the knuckle of your index finger directly under your thumb, (see fig 'C'), land your cutter on the disc. Using an even moderate pressure, grind from side to

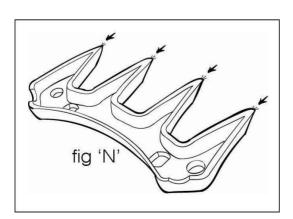
side, making sure you use all the paper, by going from as far to the outside as possible to as far to the inside as possible.

Grind from side to side until the cutter is sharp. Keeping the same pressure on the cutter, on the last stroke move from the centre to where you set the length of the pendulum (see fig 'M'), then remove the cutter from the disc.



9.7 When is the cutter sharp?

Check that you have a slight burr on the four tips of your cutter that move up or down when you touch them (see fig 'N'), check that the whole surface of the cutter is ground and there are no dull patches. If in doubt, grind it again.



- 10. Emery setting procedure for Heiniger discs and double sided clamp plate.
- 10.1 Undo clamp plate bolt and nut using the grinder spanner.
- 10.2 Separate clamp, discs, bolt, nut and 2 washers.
- 10.3 Ensure discs and clamp plate are dry and completely free from any foreign matter. If necessary clean discs and clamp plate only with warm soapy water and a scrubbing brush, allow to dry.
 - Note: Do not use any form of petroleum based solvents when cleaning discs.
- 10.4 Place one of the washers on the clamp plate bolt. Place one disc over the clamp plate bolt grinding side up.
- On a table or bench place both discs grinding side up, place a towel or cloth underneath the discs so as not to damage the boss or underside of the discs.
 Note: Damaging the boss of the disc will create vibration when grinding.
- 10.6 Shake glue bottle vigorously. Apply glue to both discs around the middle of the face or grinding side, use approximately 20 ml, and spread evenly using either a brush or the palm of your hand coating the entire grinding side surface of both discs. In warm weather we advise to work quickly or the glue may set prematurely.
 - **Note:** Do not use excess glue, using excess glue will cause the emery to lift or bubble between the emery and the disc face.
- 10.7 While the glue is still wet place either a coarse (40 grit) or fine (80 grit) emery, smooth side down over the protruding clamp plate bolt and let the smooth side of the emery rest on the glue.
 - **Note:** Do not spin or twist emery on the glue this will cause bubbles or lifting.
- 10.8 Place the clamp plate over the protruding clamp plate bolt and let it rest on the emery.

 Note: Do not place any other material between emery and clamp plate eg: rubber or newspaper.
- 10.9 Place another emery either coarse (40 grit) or Fine (80 grit) over the protruding clamp plate bolt, rough or grinding side down and let it rest on the clamp plate.
- 10.10 Place the other disc over the protruding bolt glue side or grinding side down and let it rest on the emery.
- 10.11 Place the other washer over the protruding clamp plate bolt followed by the clamp plate nut; tighten with the grinding spanner.
 - **Note:** Do not tighten the nut by hitting the grinding spanner tight with another object, tighten the grinding spanner only with your hands.
- 10.12 If emeries are square and not pre-cut round, trim excess emery around the clamp plate.
- 10.13 Allow to set for a minimum of 1 hour.
- 10.14 Separate discs and clamp plate carefully and leave to completely dry before use a minimum of 1 hour.

Note: Heiniger double-sided clamp plates must have 2 discs to clamp effectively even if only one emery is being set at a time.

11. Maintenance

Use only genuine or equivalent specification replacement parts.

All parts are available through Heiniger dealers.

Use only qualified personnel for electrical repairs.

Always contact an authorized service centre if you are unsure how to rectify a problem or in the event of malfunctions not contained in this manual.

Only perform maintenance when the grinder is disconnected from the power.

Electric motor

Periodically remove an outer Euro guard and disc and use dry compressed air to blow any dust build up from inside the plastic electric motor cover and on the motor. Failure to keep the motor dust free may reduce the cooling ability of the motor and cause it to cut out due to overheating. See **3.2 Thermal overload**

Do not disturb the collars fitted to the motor shaft, if they are moved they must be refitted and trued to the shaft by qualified personnel. Failure to do so may cause vibration. Keep the motor shaft, collars, disc nuts & washers clean and dry at all times, if required clean with a little kerosene and dry thoroughly.

If the grinder is to be stored use anti rust on the shaft and collar, ensure this is cleaned off before using.

Periodically check the condition of the power cord, replace if worn or damaged.

Foot

Ensure that feet are fitted and secure; failure to do so may lead to the grinder becoming dangerously unstable.

Switch

Ensure the silicone boot covering the switch remains intact and in place. Failure to do so will shorten the life of the switch. Replace damaged switches immediately.

Pendulum hook

If the pendulum hooks are damaged replace them before the grinder is used.

Cross arm

Periodically remove the Cross arm assembly and clean any dust or grease from inside the tube nuts and collets and the thread on the telescopic tube.

Euro guard

The grinder is fitted with Euro guards that enclose the disc; these guards are integral to the safe use of the grinder. At all times maintain the guards in correct working order, they must fit the grinder correctly and securely. In the event of damage they must be repaired or replaced before the grinder is used. When fitting the outer Euro guard to the grinder ensure a new comb will fit between disc and guard without touching both disc and guard.

Discs

Keep the steel boss in the centre of the disc dry and free of dirt and grease.

If the discs are to be stored use anti rust on the boss. Ensure this is cleaned off before using. Ensure that no anti rust gets on the face of the disc.

It is essential that the discs are not subject to abuse or neglect. Damage may occur that will render the discs unusable.

Note: The discs may be hazardous if used in a damaged condition.

If discs become damaged they must be replaced. Use only genuine Heiniger replacement discs.

The discs are fitted to the grinder when dispatched and are protected by the Euro guard. This is the best way to protect the discs when transporting.

When not fitted to the grinder the discs should be bolted to the clamp plate and protected from knocks or being dropped.

Clamp plate

The clamp plate must be protected from damage as the discs are.

Pendulum

Refer to the pendulum manual for maintenance instructions.



12. Trouble shooting

Problem	Cause	Solution
		For all electrical faults qualified
		persons only may undertake fault
		finding and repairs.
Motor doesn't	No power.	Check the plug is correctly connected
start, switch light		to the socket.
is off.		Check that power is available at the
		socket.
		Call an electrician.
Motor stops,	The motor has overheated and	Allow the motor to cool. <i>Note:</i> When
switch light is on.	the internal thermal overload	the motor has cooled sufficiently if
	has cut out.	the switch is still turned on it will
		restart without warning.
Grinder vibrates.	Discs out of balance.	[., 5
	1) Emeries not in centre of	1) Reset with emeries in the centre.
	disc.	0, 0, " .
	0, 5: 1 1	2) Clean discs in soapy water.
	2) Discs have glue on the	
	back.	2) Decet executes with successful
	2)	3) Reset emeries with even glue
	Uneven glue spread under emeries.	spread.
	emenes.	4) Remove discs clean collar and
	4) Foreign matter between disc	disc and replace.
	and collar on shaft.	disc and replace.
	and condition shart.	5) Replace disc.
	5) Discs buckled.	7) Replace disc.
	bioos buokieu.	
Emeries won't	1) Wrong glue used.	1) Use Heiniger shearer's glue.
stick to discs	.,	., 220 Hollinger chould be gide.
	2) Old glue used.	2) Use new Heiniger shearers glue.
	, 3	3) Wash in hot soapy water.
	3) Discs have film of foreign	'
	matter on them (oil, dirt,	
	grease, old glue etc).	
		4) Buy new disc or clamp plate.
	4) Disc or clamp plate buckled.	

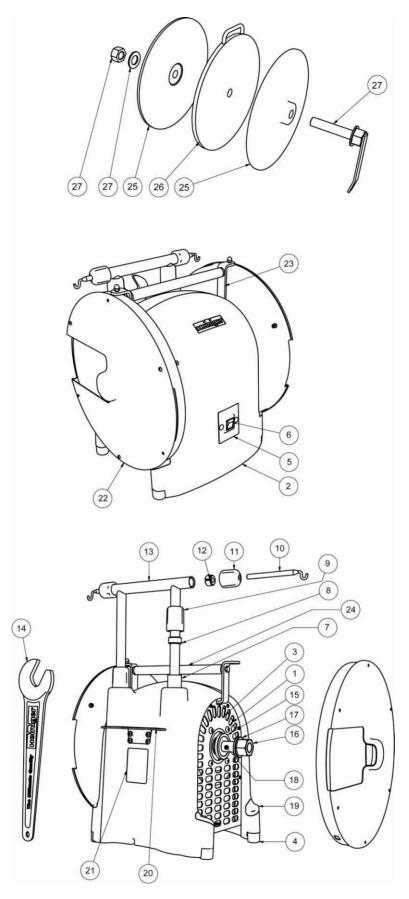
13. Material groups

Please be aware of the relevant regulations applicable in your country when disposing of discarded parts. Refer to **14. Component illustration**

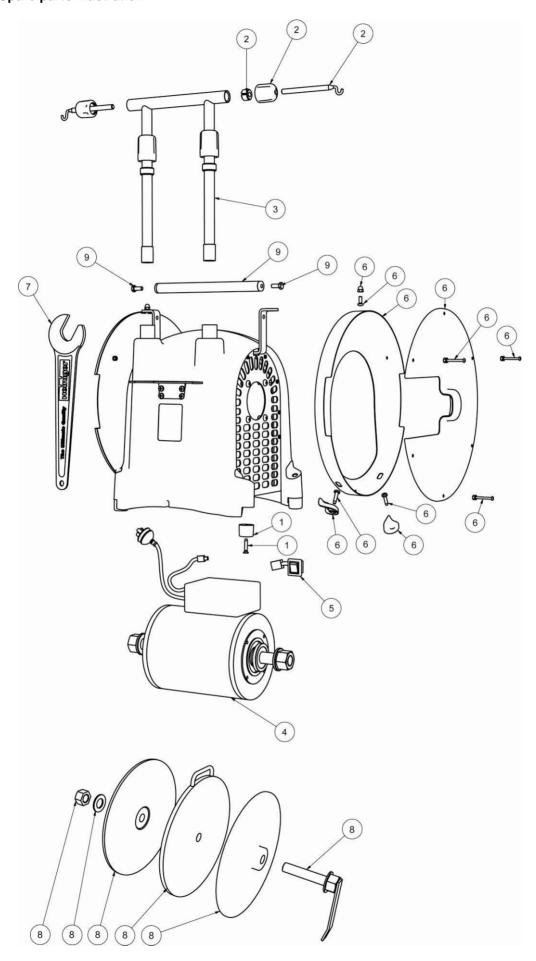


Material	Contained in position
Iron/steel	1, 3, 14, 15, 16, 17, 20, 22, 23, 24, 27
Aluminium	1, 7, 25, 26
Copper	1
Stainless steel	10, 13
Polyethylene	2
ABS	8, 9, 11, 12, 19
Rubber	J 4

14. Component illustration



15. Spare parts illustration



16. Warranty registration card

Retain this section





Euro Grinder

Serial number:	
Delivery date:	
Selling agent:	
Address:	
Telephone:	
For full guarantee conditions see the owner's manual. Return the tear off section of this card completed within seven days of purchase to effect warranty period.	

Return this section to:

Heiniger Australia 5A Tayet Link Bibra Lake Western Australia 6163





Euro Grinder

Serial number:
Delivery date:
Purchased by:
Address:
Telephone:
Email:
Selling agent:
Address:
Telephone: